

VOSS Industries

Effective : 11/11/2025
 *Note: Capabilities are subject to change.
 Please inquire on items that fall near our MIN or MAX capabilities.

Manufacturing Capabilities

ENGLISH (IN/LBS)		VOSS TAYLOR Taylor, MI	VOSS CLARK Jeffersonville, IN
PICKLING		1 Line	1 Line
CAPACITY	Annual Tons	720,000	900,000
WEIGHT (Max)	Entry	72,000	70,000
	Exit	72,000	70,000
GAUGE	Min	0.045	0.050
	Max	0.277	0.320
WIDTH (Entry/Exit)	Min	24	30
	Max	See Below	See Below
Max Width based on Gauge	.047 - .175	72.00	74.00
	.176 - .224	65.00	74.00
	.225 - .250	58.00	74.00
	.251 - .270	48.00	60.00
	.270 - .320	n/a	60.00
ID INCOMING	Min	16	24
	Max	38	38
ID EXIT	Min	24	24
	Max	24	24
OD INCOMING	Min	40	38
	Max	78	80
OD EXIT	Min	40	38
	Max	78	78
Gauge and Width Charting		Yes	Yes
Automated Surface Inspection		Yes	Yes
Prelube Coating (Oils)		Yes	Yes
Drylube Application		TC1800-QD/Henkel Bonderite	TC1800-QD
Min Coating Aim (mgs)		150	200
Min Range Accepted (mgs)		200	400
Prewash		Yes	Yes
Tension Leveling		Yes	Yes
Maximum gauge* to tension level		0.270	0.270
Maximum Elongation*		2%	2%
Anti-Coil Break Rolls (Entry)		No	Yes
Reverse Wind		Yes - at exit	Yes - at exit
High Strength/High Carbon		Yes - inquire	Yes - inquire
SLITTING		1 Slitting Line	3 Slitting Lines
CAPACITY	Annual	300,000	600,000
WEIGHT	Max	72,000	70,000
GAUGE	Min	0.045	0.050
	Max	0.277	0.320
WIDTH - Trim	Max	72	74

Can vary based on Grade

Note larger OD at entry than exit (78)

(Clark & Taylor= Quaker MAL-HCL/Ferrocote 61-AUS) (Clark Only = Quaker PSW/Quakerol)

IF OTHER - PLEASE INQUIRE

ACCEPTED BY INQUIRY ONLY

*Capabilities are contingent on grade & crosssectional area of strip - inquire for specifics

ACCEPTED BY INQUIRY ONLY

Advise if C > .26

Can be reduced by GRADE

WIDTH - Slit (incl tol)	Max	72	72	
WIDTH - Slit	Min	2.50	3	
WIDTH - Rewrap	Min	14	13	Min charge width if slitting = 13"
ENTRY ID	Min	20		
	Max	30		
EXIT ID	Min	20		
	Max	24		
ENTRY OD	Min	32		
	Max	78		
EXIT OD	Min	32		
	Max	78		
Electronic Gauge Monitoring		Yes		
Reverse Wind		Yes - at entry		
Eye to Sky packaging available		Yes - Skids or 4 x 4's		
Maximum skidded package weight		18,000	18,000	
Max mult width for skid		18	20	
Steel Types Processed		HRP&O / HRDL / CR / GALV	Same + Hot Rolled Black	INQUIRE IF OTHER THAN P&O
BLANKING		2 Blanking Lines		
TONNAGE	Per	n/a	1,000	
WEIGHT	Max	n/a	70,000	
WIDTH	Min	n/a	10.00	
	Max	n/a	72.00	
GAUGE	Min	n/a	0.040	Inquire outside of this range
	Max	n/a	0.390	
ID SIZE (ENTRY)		n/a	24 only	
OD	Min	n/a	38	
	Max	n/a	84	
SHUT HEIGHT	Min	n/a	16	
	Max	n/a	28.5	
Bolster Dimension	Side - Side	n/a	108	
	Run Direct	n/a	72	
Progression Accuracy		n/a	Plus / minus .039"	Pitch tolerance will vary w/mill edge product
Maximum Pitch		n/a	50" (if > inquire)	
Steel Types Processed		n/a	HRP&O / HRDL / CR / GALV	
Shapes Produced		n/a	Circles / Configured / Rectangles	
OTHER CAPABILITIES				
Truck (Inbound/Outbound)		Yes	Yes	
Rail (Inbound/Outbound)		Indirect using local warehouses	Yes - CSX/LIRC	
Barge (Inbound/Outbound)		No	Yes	
RECEIVING REQUIREMENTS		313-291-8535	812-285-7700	
Method		OH Crane C-Hook	OH Crane C-Hook	
Appointment Required		Yes	No	
Receiving Hours*		M-F / 6am - 6pm	M-F / 5am - 11pm	*All weekends by appt.
SHIPPING REQUIREMENTS		313-291-8535	812-285-7700	
Appointment Required		No	Skids/blanks (7am - 5pm)	
Shipping Hours		M-F / 6am - 8pm	M-F / 5am - 11pm	*All weekends by appt.
QUALITY SYSTEM		IATF 16949:2016	IATF 16949:2016	
EDI CAPABILITY		COMPORD/X-12	COMPORD/X-12	
PERSONNEL				
President		Michael Voss	Doug Voss	
Outside Sales Manager/Director		Timothy Bilkey	Doug Voss	
Accounting Director		Michael Ratusznik	David Voss	
Operation's Manager		Steve Fischer	Jim Lynd	

EDI (Information Systems)	David Voss*	David Voss	*Office at Clark
Inside Sales Manager	Maryann Satkowiak	Ashley Hendrick	
Inside Sales Representatives	Cheryl Massey	Kelly Parker	
	Debbie Latin	Mike Pope	
	Allison Benzing	Craig Leitch	
	Brandon Kaput	Matt Lozier	
	Jason Fairchild	Mo Marzouk	
		Mekhia Beckett	