

**VOSS Industries**  
Manufacturing Capabilities

[www.vossindustries.com](http://www.vossindustries.com)

METRIC (mm/kgs)		VOSS TAYLOR MI	Taylor,	VOSS CLARK Jeffersonville, IN
<b>PICKLING</b>		1 Line		1 Line
CAPACITY	Annual MT	653,328		816,660
WEIGHT (Max)	Entry kgs	32,659		31,752
	Exit kgs	32,659		31,752
GAUGE	Min	1.14		1.27
	Max	7.04		8.13
WIDTH (Entry/Exit)	Min	610		762
	Max	See Below		See Below
Max Width based on Gauge	1.19 - 4.45	1829		1880
	4.46 - 5.69	1651		1880
	5.7 - 6.35	1473		1880
	6.36 - 6.86	1219		1524
	6.87 - 8.13	n/a		1524
ID INCOMING	Min	406		610
	Max	965		965
ID EXIT	Min	610		610
	Max	610		610
OD INCOMING	Min	1016		965
	Max	1981		2032
OD EXIT	Min	1016		965
	Max	1981		1981
Gauge and Width Charting		Yes		Yes
Automated Surface Inspection		Yes		Yes
Prelube Coating (Oils)		Yes		Yes
Drylube Application		TC1800-QD/Henkel Bonderite		TC1800-QD
Min Coating <b>Aim</b> (mg/ft <sup>2</sup> )		150		200
Min <b>Range</b> Accepted (mg/ft <sup>2</sup> )		200		400
Prewash		Yes		Yes
Tension Leveling		Yes		Yes
Maximum gauge* to tension level		6.86		6.86
Maximum Elongation*		2%		2%
Anti-Coil Break Rolls (Entry)		No		Yes
Reverse Wind		Yes - at exit		Yes - at exit
High Strength/High Carbon		Yes - inquire		Yes - inquire
<b>SLITTING</b>		1 Slitting Line		3 Slitting Lines
CAPACITY	Annual	272,220		544,440
WEIGHT	Max	32,659		31,752
GAUGE	Min	1.14		1.27
	Max	7.04		8.13

Can vary based on Grade

Note larger OD at entry than exit (1981mm)

(Clark & Taylor= Quaker MAL-HCL/Ferrocote 61-AUS) (Clark Only = Quaker PSW/Quakerol)

IF OTHER - PLEASE INQUIRE

ACCEPTED BY INQUIRY ONLY

\*Capabilities are contingent on grade & crosssectional area of strip - inquire for specifics

ACCEPTED BY INQUIRY ONLY

Advise if C > .26

Can be reduced by GRADE

WIDTH - Trim	Max	1829	1880	
WIDTH - Slit (incl tol)	Max	1829	1829	
WIDTH - Slit	Min	64	76	
WIDTH - Rewrap	Min	356	330	Min charge width if slitting = 330mm
ENTRY ID	Min	508		
	Max	762		
EXIT ID	Min	508		
	Max	610		
ENTRY OD Min/Max	Min	813		
	Max	1981		
EXIT OD Min/Max	Min	813		
	Max	1981		
Electronic Gauge Monitoring		Yes		
Reverse Wind		Yes - at entry		
Eye to Sky packaging available		Yes - Skids or 4 x 4's		
Maximum skidded package weight		8,165	8,165	
Max mult width for skid		457	495	
Steel Types Processed		HRP&O / HRDL / CR / GALV	Same + Hot Rolled Black	INQUIRE IF OTHER THAN P&O

<b>BLANKING</b>		2 Blanking Lines		
TONNAGE	Per	n/a	1,000	
WEIGHT	Max	n/a	31,752	
WIDTH	Min	n/a	254	
	Max	n/a	1829	
GAUGE	Min	n/a	1.02	Inquire outside of this range
	Max	n/a	10	
ID SIZE (ENTRY)		n/a	610	
OD	Min	n/a	965	
	Max	n/a	2134	
SHUT HEIGHT	Min	n/a	406	
	Max	n/a	724	
Bolster Dimension	Side - Side	n/a	2743	
	Run Direct	n/a	1829	
Progression Accuracy		n/a	Plus / minus 1.0 mm	Pitch tolerance will vary w/mill edge product
Maximum Pitch		n/a	1270 mm (if > inquire)	
Steel Types Processed		n/a	HRP&O / HRDL / CR / GALV	
Shapes Produced		n/a	Circles / Configured / Rectangles	

<b>OTHER CAPABILITIES</b>		
Truck (Inbound/Outbound)	Yes	Yes
Rail (Inbound/Outbound)	Indirect using local warehouses	yes - CSX/LIRC
Barge (Inbound/Outbound)	No	Yes

<b>RECEIVING REQUIREMENTS</b>		
	313-291-8535	812-285-7700
Method	OH Crane C-Hook	OH Crane C-Hook
Appointment Required	Yes	No
Receiving Hours*	M-F / 6am - 6pm	M-F / 5am - 11pm

\*All weekends by appt.

<b>SHIPPING REQUIREMENTS</b>		
	313-291-8535	812-285-7700
Appointment Required	No	Skids/blanks (7am-5pm)
Shipping Hours	M-F / 6am - 8pm	M-F / 5am - 11pm
QUALITY SYSTEM	IATF 16949:2016	IATF 16949:2016
EDI CAPABILITY	COMPORD/X-12	COMPORD/X-12

\*All weekends by appt.

<b>PERSONNEL</b>		
President	Tory Voss	Doug Voss

Outside Sales Manager/Director	Timothy Bilkey	Doug Voss	*Office at Taylor
Accounting Director	Michael Ratusznik	David Voss	
Operation's Manager	Steve Fischer	Jim Lynd	*Office at Clark
EDI (Information Systems)	David Voss*	David Voss	
Inside Sales Manager	Maryann Satkowiak	Ashley Hendrick	
Inside Sales Representatives	Cheryl Massey	Kelly Parker	
	Debbie Latin	Mike Pope	
	Allison Benzing	Craig Leitch	
	Brandon Kaput	Matt Lozier	
	Jason Fairchild	Mo Marzouk	
		Mekhia Beckett	