

VOSS Industries
Manufacturing Capabilities

www.vossindustries.com

METRIC (mm/kgs)		VOSS TAYLOR MI Taylor,	VOSS CLARK Jeffersonville, IN
PICKLING		1 Line	1 Line
CAPACITY	Annual MT	653,328	871,104
WEIGHT (Max)	Entry kgs	32,659	31,752
	Exit kgs	32,659	31,752
GAUGE	Min	1.14	1.27
	Max	7.04	8.13
WIDTH (Entry/Exit)	Min	610	762
	Max	See Below	See Below
Max Width based on Gauge	1.19 - 4.45	1829	1880
	4.46 - 5.69	1651	1880
	5.7 - 6.35	1473	1880
	6.36 - 6.86	1219	1524
	6.87 - 8.13	n/a	1524
ID INCOMING	Min	406	610
	Max	965	965
ID EXIT	Min	610	610
	Max	610	610
OD INCOMING	Min	1016	965
	Max	2032	2032
OD EXIT	Min	1016	965
	Max	1981	1981
Gauge and Width Charting		Yes	Yes
Automated Surface Inspection		Yes	Yes
Prelube Coating (Oils)		Yes	Yes
Drylube Application		TC1800-QD/Henkel Bonderite	TC1800-QD
Min Coating Aim (mg/ft ²)		150	200
Min Range Accepted (mg/ft ²)		200	400
Prewash		Yes	Yes
Tension Leveling		Yes	Yes
Maximum gauge* to tension level		6.86	6.86
Maximum Elongation*		2%	2%
Anti-Coil Break Rolls (Entry)		No	Yes
Reverse Wind		Yes - at exit	Yes - at exit
High Strength/High Carbon		Yes - inquire	Yes - inquire
SLITTING		1 Slitting Line	3 Slitting Lines
CAPACITY	Annual	272,220	653,328
WEIGHT	Max	32,659	31,752

Can vary based on Grade

Note larger OD at entry than exit (1981mm)

(Clark & Taylor= Quaker MAL-HCL/Ferrocote 61-AUS) (Clark Only = Quaker PSW/Quakerol)

IF OTHER - PLEASE INQUIRE

ACCEPTED BY INQUIRY ONLY

*Capabilities are contingent on grade & crosssectional area of strip - inquire for specifics

ACCEPTED BY INQUIRY ONLY

Advise if C > .26

GAUGE	Min	1.14	1.27	Can be reduced by GRADE
	Max	7.04	9.53	
WIDTH - Trim	Max	1829	1880	Min charge width if slitting = 330mm
WIDTH - Slit (incl tol)	Max	1829	1829	
WIDTH - Slit	Min	64	76	
WIDTH - Rewrap	Min	356	330	
ENTRY ID	Min	508		
	Max	762		
EXIT ID	Min	508		
	Max	610		
ENTRY OD Min/Max	Min	813		
	Max	1981		
EXIT OD Min/Max	Min	813		
	Max	1981		
Electronic Gauge Monitoring	Yes			
Reverse Wind	Yes - at entry			
Eye to Sky packaging available	Yes - Skids or 4 x 4's			
Maximum skidded package weight	8,165	8,165		
Max mult width for skid	457	495		
Steel Types Processed	HRP&O / HRDL / CR / GALV	Same + Hot Rolled Black		INQUIRE IF OTHER THAN P&O
BLANKING		2 Blanking Lines		
TONNAGE	Per	n/a	1,000	Inquire outside of this range
WEIGHT	Max	n/a	31,752	
WIDTH	Min	n/a	254	
	Max	n/a	1829	
GAUGE	Min	n/a	1.02	
	Max	n/a	10	
ID SIZE (ENTRY)		n/a	610	
OD	Min	n/a	965	
	Max	n/a	2134	
SHUT HEIGHT	Min	n/a	406	
	Max	n/a	724	
Bolster Dimension	Side - Side	n/a	2743	
	Run Direct	n/a	1829	
Progression Accuracy		n/a	Plus / minus 1.0 mm	Pitch tolerance will vary w/mill edge product
Maximum Pitch		n/a	1270 mm (if > inquire)	
Steel Types Processed		n/a	HRP&O / HRDL / CR / GALV	
Shapes Produced		n/a	Circles / Configured / Rectangles	
OTHER CAPABILITIES				
Truck (Inbound/Outbound)		Yes	Yes	
Rail (Inbound/Outbound)		Indirect using local warehouses	yes - CSX/LIRC	
Barge (Inbound/Outbound)		No	Yes	
RECEIVING REQUIREMENTS		313-291-8535	812-285-7700	
Method		OH Crane C-Hook	OH Crane C-Hook	
Appointment Required		Yes	No	
Receiving Hours*		M-F / 6am - 6pm	M-F / 5am - 11pm	*All weekends by appt.
SHIPPING REQUIREMENTS		313-291-8535	812-285-7700	

Appointment Required	No	Skids/blanks (7am-5pm)	
Shipping Hours	M-F / 6am - 8pm	M-F / 5am - 11pm	*All weekends by appt.
QUALITY SYSTEM	IATF 16949:2016	IATF 16949:2016	
EDI CAPABILITY	COMPORD/X-12	COMPORD/X-12	

PERSONNEL

President	Michael Voss	Joseph Rhodea	
Outside Sales Manager/Director	Timothy Bilkey	Timothy Bilkey	*Office at Taylor
Accounting Director	Michael Ratusznik	David Voss	
Operation's Manager	Steve Fischer	Doug Voss	
EDI (Information Systems)	David Voss*	David Voss	*Office at Clark
Inside Sales Manager	Maryann Satkowiak	Ashley Hendrick	
Inside Sales Representatives	Tory Voss	Bryan Belote	
	Cheryl Massey	Julie Crawford	
	Debbie Latin	John Newby	
	Kim Conners	Kelly Parker	
	Jennifer Strong	Mike Pope	
		LaDonna Haug	
		Kori Bright	
	Craig Leitch		