

VOSS Industries

Effective: 01/01/2020

*Note: Capabilities are subject to change.
Please inquire on items that fall near our min or max capabilities.

Manufacturing Capabilities

ENGLISH (IN/LBS)		VOSS TAYLOR Taylor, MI	VOSS CLARK Jeffersonville, IN	
PICKLING		1 Line	1 Line	
CAPACITY	Annual Tons	720,000	960,000	
WEIGHT (Max)	Entry	72,000	70,000	
	Exit	72,000	70,000	
GAUGE	Min	0.045	0.050	
	Max	0.277	0.320	
WIDTH (Entry/Exit)	Min	24	30	
	Max	See Below	See Below	
Max Width based on Gauge	.047 - .175	72.00	74.00	Can vary based on Grade
	.176 - .224	65.00	74.00	
	.225 - .250	58.00	74.00	
	.251 - .270	48.00	60.00	
	.270 - .320	n/a	60.00	
ID INCOMING	Min	16	24	
	Max	38	38	
ID EXIT	Min	24	24	
	Max	24	24	
OD INCOMING	Min	40	38	Note larger OD at entry than exit (78)
	Max	80	80	
OD EXIT	Min	40	38	
	Max	78	78	
Gauge and Width Charting		Yes	Yes	
Automated Surface Inspection		Yes	Yes	
Prelube Coating (Oils)		Yes	Yes	(Clark & Taylor= Quaker MAL-HCL/Ferrocote 61-AUS) (Clark Only = Quaker PSW/Quakerol)
Drylube Application		TC1800-QD/Henkel Bonderite	TC1800-QD	IF OTHER - PLEASE INQUIRE
Min Coating Aim (mgs)		150	200	
Min Range Accepted (mgs)		200	400	
Prewash		Yes	Yes	ACCEPTED BY INQUIRY ONLY
Tension Leveling		Yes	Yes	
Maximum gauge* to tension level		0.270	0.270	*Capabilities are contingent on grade & crosssectional area of strip - inquire for specifics
Maximum Elongation*		2%	2%	
Anti-Coil Break Rolls (Entry)		No	Yes	ACCEPTED BY INQUIRY ONLY
Reverse Wind		Yes - at exit	Yes - at exit	
High Strength/High Carbon		Yes - inquire	Yes - inquire	Advise if C >.26
SLITTING		1 Slitting Line	3 Slitting Lines	

CAPACITY	Annual	300,000	720,000	
WEIGHT	Max	72,000	70,000	
GAUGE	Min	0.045	0.050	Can be reduced by GRADE
	Max	0.277	0.375	
WIDTH - Trim	Max	72	74	
WIDTH - Slit (incl tol)	Max	72	72	
WIDTH - Slit	Min	2.50	3	
WIDTH - Rewrap	Min	14	13	Min charge width if slitting = 13"
ENTRY ID	Min	20		
	Max	30		
EXIT ID	Min	20		
	Max	24		
ENTRY OD	Min	32		
	Max	78		
EXIT OD	Min	32		
	Max	78		
Electronic Gauge Monitoring		Yes		
Reverse Wind		Yes - at entry		
Eye to Sky packaging available		Yes - Skids or 4 x 4's		
Maximum skidded package weight		18,000	18,000	
Max mult width for skid		18	20	
Steel Types Processed		HRP&O / HRDL / CR / GALV	Same + Hot Rolled Black	INQUIRE IF OTHER THAN P&O
BLANKING		2 Blanking Lines		
TONNAGE	Per	n/a	1,000	
WEIGHT	Max	n/a	70,000	
WIDTH	Min	n/a	10.00	Inquire outside of this range
	Max	n/a	72.00	
GAUGE	Min	n/a	0.040	
	Max	n/a	0.390	
ID SIZE (ENTRY)		n/a	24 only	
OD	Min	n/a	38	
	Max	n/a	84	
SHUT HEIGHT	Min	n/a	16	
	Max	n/a	28.5	
Bolster Dimension	Side - Side	n/a	108	
	Run Direct	n/a	72	
Progression Accuracy		n/a	Plus / minus .039"	Pitch tolerance will vary w/mill edge product
Maximum Pitch		n/a	50" (if > inquire)	
Steel Types Processed		n/a	HRP&O / HRDL / CR / GALV	
Shapes Produced		n/a	Circles / Configured / Rectangles	
OTHER CAPABILITIES				
Truck (Inbound/Outbound)		Yes	Yes	
Rail (Inbound/Outbound)		Indirect using local warehouses	Yes - CSX/LIRC	
Barge (Inbound/Outbound)		No	Yes	
RECEIVING REQUIREMENTS		313-291-8535	812-285-7700	
Method		OH Crane C-Hook	OH Crane C-Hook	
Appointment Required		Yes	No	

Receiving Hours*	M-F / 6am - 6pm	M-F / 5am - 11pm	*All weekends by appt.
SHIPPING REQUIREMENTS	313-291-8535	812-285-7700	
Appointment Required	No	Skids/blanks (7am - 5pm)	
Shipping Hours	M-F / 6am - 8pm	M-F / 5am - 11pm	*All weekends by appt.
QUALITY SYSTEM	IATF 16949:2016	IATF 16949:2016	
EDI CAPABILITY	COMPORD/X-12	COMPORD/X-12	
PERSONNEL			
President	Michael Voss	Joseph Rhodea	
Outside Sales Manager/Director	Timothy Bilkey	Timothy Bilkey*	*Office at Taylor
Accounting Director	Michael Ratusznik	David Voss	
Operation's Manager	Steve Fischer	Doug Voss	
EDI (Information Systems)	David Voss*	David Voss	*Office at Clark
Inside Sales Manager	Maryann Satkowiak	Ashley Hendrick	
Inside Sales Representatives	Tory Voss	Bryan Belote	
	Cheryl Massey	Julie Crawford	
	Debbie Latin	John Newby	
	Kim Conners	Kelly Parker	
	Jennifer Strong	Mike Pope	
		LaDonna Haug	
		Kori Bright	
	Craig Leitch		